



## Contacts and Manufacturing Facilities

### Corporate Information

United Sugars Corporation  
7803 Glenroy Road, Suite 300  
Bloomington, MN 55439

(952) 896-0131 General Phone

Raymond Smith  
[rsmith@unitedsugars.com](mailto:rsmith@unitedsugars.com)  
Facilities and Quality Director  
(952) 896-0426 Phone  
(952) 896-0400 Fax

### Manufacturing Sites (Same contact for all facilities as listed above)

American Crystal Sugar  
Box 600, Highway 75 South  
Crookston, MN 56716

American Crystal Sugar  
County Highway 44 North  
Drayton, ND 58225

American Crystal Sugar  
1002 Business Highway 2  
East Grand Forks, MN 56721

American Crystal Sugar  
121 Highway 81 NE  
Hillsboro, ND 58045-9219

American Crystal Sugar  
2500 North 11<sup>th</sup> Street  
Moorhead, MN 56560

Minn-Dak Farmers Cooperative  
7525 Red River Road  
Wahpeton, ND 58075

Sidney Sugars, Inc.  
35140 County Road 125  
Sidney, MT 59270

United States Sugar Corporation  
1731 South W.C. Owen Avenue  
Clewiston, FL 33440